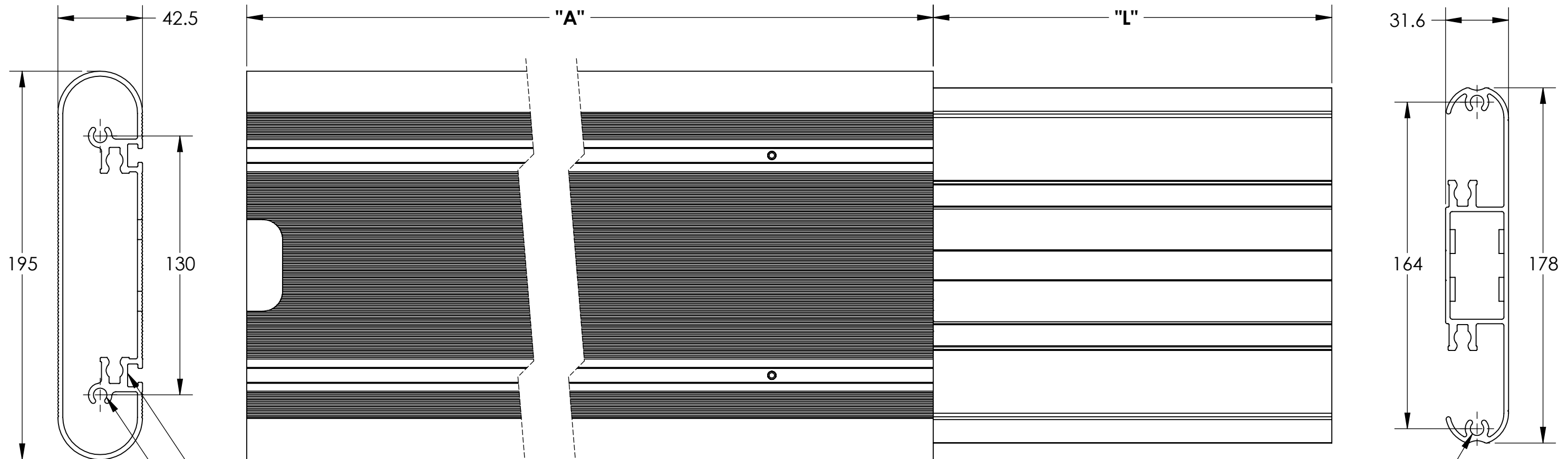


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T-SLOT ACCEPTS 1/4" HEX HEAD BOLT OR NUT FOR ASSEMBLY OF CROSS BEAM - (2X)

BOSS ACCEPTS 5/16"-18 THREAD FORMING SCREW FOR ASSEMBLY OF TOP OR FOOT BRACKETS - (2X)

BOSS ACCEPTS 5/16"-18 THREAD FORMING SCREW FOR ASSEMBLY OF TOP OR FOOT BRACKETS - (2X)

ATU DESCRIPTION	"A" DIMENSION	"L" DIMENSION
ATU ASSY,600/300,CE	600	300
ATU ASSY,500/200,CE	500	200

NOTES:

- 1.) ALL DIMENSIONS ARE REFERENCE ONLY.
- 2.) OUTER AND INNER LEG MATERIAL: TEMPERED ALUMINUM WITH CLEAR ANODIZED FINISH.
- 3.) DESIGNED TO BE USED WITH CE STYLE CYLINDERS.


DO NOT MANUFACTURE TO THIS DRAWING UNLESS IT IS MARKED "CONTROLLED"

DO NOT SCALE THIS DRAWING
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES UNLESS OTHERWISE SPECIFIED

ONE PLACE DECIMAL +/-0.2 ANGULAR +/-2°
TWO PLACE DECIMAL +/-0.1

DRAWN BY: JED DATE: 11/29/04 SCALE: 1:2

CUSTOMER DRAWING

REV	ECN	DESCRIPTION	CHANGED BY	APPROVED BY	DATE (MM/DD/YR)
		ATU LEG ASSEMBLY		JED	11/29/04
MATERIAL		N/A			
DRAWING NUMBER		S44-0013			
 3970 Roger B. Chaffee S.E. Grand Rapids, Michigan 49548-3497					DRAWING SIZE
					B